

Commercial Solutions Division

3M™ Anti-Graffiti Wrap Gloss Overlaminate 8588G 3M™ Anti-Graffiti Wrap Matte Overlaminate 8590M

Description

Product 3M™ Anti-Graffiti Wrap Gloss Overlaminate 8588G and 3M™ Anti-Graffiti Wrap Matte Overlaminate 8590M are designed to protect graphic surfaces from stains, abrasion, UV light and graffiti. 3M recommends 3M™ Controltac™ Graphic Film IJ180-10, 3M™ Controltac™ Graphic Film IJ180Cv3-10, 3M™ Print Wrap Film IJ180mC-10, 3M™ Print Wrap Film IJ180mC-114, 3M™ Print Wrap Film IJ180mC-120, 3M™ Envision™ Print Wrap Film LX480mC and 3M™ Envision™ Print Wrap Film SV480mC as base film.

Product Line Anti-Graffiti Wrap 8588G Glossy, transparent, permanent adhesive (clear)

> 8590M Matte, transparent, permanent adhesive (clear)

Important Notice This product is intended to be used for lamination over another film substrate. It has a permanent adhesive, if

applied directly to substrate it will cause damage and removal will most likely leave a large amount of

adhesive behind.

Overlaminate

Product Characteristics

These are indicative values for unprocessed products. Contact your 3M representative for a custom specification.

Physical & Application Material PVDF polymer blend

> Surface finish glossy and matte (see product line)

Thickness (film) 8588G 30 µm (0.03 mm)

8590M 40 µm (0.04 mm)

Adhesive type acrylic, pressure-sensitive

Adhesive appearance

Liner 8588G PET

8590M Kraft paper

Lamination temperature (minimum air and substrate)

+15°C to +38°C

Service temperature

-54°C to +93°C

(after application) Surface type

flat to compound curves, incl. rivets and corrugations

(not for extended periods of time at the extremes)

The values above are the results of illustrative lab test measurements and shall not be considered as a commitment from 3M.

Storage Shelf life

Use within two years from the date of manufacture on the sealed original box.

Use within one year after opening the box.

Storage conditions

+4°C to +40°C, out of sunlight, original container in clean and dry area.

The shelf life as defined above remains an indicative and maximum data, subject to many external and noncontrollable factors. It may never be interpreted as warranty.

Flammability

Flammability standards are different from country to country. Ask your local 3M contact for details, please.

Durability

The durability of products is influenced by:

- the combinations of graphics materials used
- complete ink drying or curing
- selection, condition and preparation of the substrate
- surface texture
- angle and direction of sun exposure
- application procedures
- environmental factors
- the method and the frequency of cleaning.

3M™ Performance Guarantee and MCS™ Warranty

3M provides a warranty on a finished applied graphic within the framework of

3M[™] MCS[™] warranty programs.

For detailed graphic construction and application options along with specific Warranty periods, please see the Warranty matrices and Warranty information on 3M Graphic Solutions/Warranties.

Visit www.3mgraphics.com/eu for getting more details about 3M's

comprehensive graphic solutions.

Usage Details

Please visit our website 3M.eu/graphicsolutions for more information on specific usage of 3M Inkjet Printing Materials for Solvent, UV and Latex Printing.

All products

Note:

Except as noted otherwise:

- for use one 3M graphic film surfaces only
- overlaminates have to be applied with the cold roll method
- moderate heated rollers (+40°C maximum!) might be used for UV printed

Both heat and web tension can cause the overlaminate or graphic construction to

graphics for better appearance direct after lamination

- minimize web tension of overlaminate to avoid stretching of product.

Limitations of **End Uses**

3M specifically does not recommend or warrant the following uses, but please contact us to discuss your needs to recommend other products.

Important Notice

- Not for applications to substrates other than graphic films.
- Not for applications to substrate surface shapes other than specified in this section or recommended in the product bulletin of the base film used for graphic construction.
- Do not print on overlaminate!
- 3M Commercial Solutions Division products are not tested against automotive manufacturer specifications!
- Non vertical applications will have a significant decrease in durability.

Graphics Manufacturing

Use these products to protect graphics.

Shipping finished graphics

Flat, or rolled film side out on 130 mm (5 inch) or larger core. These methods help to prevent the liner from wrinkling or application tape, if used, from popping off.

Application

See product bulletin ATR 'application tape recommendations' for information about selection and use of suitable application tapes for this product, please.

> Product Bulletin Application Tape Recommendations <

Refer to Instruction Bulletin 5.1 'select and prepare substrates for graphic application', for general application information.

>Instruction Bulletin 5.1 'select and prepare substrates for graphic application'<

Maintenance and Cleaning

Use a cleaner designed for high-quality painted surfaces. The cleaner must be wet, non-abrasive, without strong solvents, and have a pH value between 3 and 11 (neither strongly acidic nor strongly alkaline).

Refer to Instruction Bulletin 6.5 'storage, handling, maintenance and removal of films and sheetings', for general maintenance and cleaning information.

>Instruction Bulletin 6.5 'Storage, Handling, Maintenance and Removal of Films and Sheetings'<

Graffiti Removers

3M recommends the following Graffiti Remover: 3M[™] GR1500. All other Graffiti Removers must be tested for suitability/compatibility.

Remarks

This bulletin provides technical information only.

Important notice

All questions of warranty and liability relating to this product are governed by the terms and conditions of the sale, subject, where applicable, to the prevailing law.

Before using, the user must determine the suitability of the product for its required or intended use, and the As outdoor graphics age, natural weathering occurs causing a gradual reduction in gloss, slight color changes, some lifting of the graphic at the edges or around rivets, and ultimately a minor amount of cracking.

These changes are not evidence of product failure and are not covered by a 3M warranty.

Additional information

Visit the web site of your local subsidiary at www.3Mgraphics.com for getting:

- more details about 3M™ MCS™ Warranty and 3M™ Performance Guarantee
- additional instruction bulletins
- a complete product overview about materials 3M is offering



Responsible for this technical bulletin

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Commercial Solutions Division

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